

Minutes of Pre-Bid Conference (PBC) held on 24-09-2024 for proposed procurement of "Supply, installation and commissioning of "Customized Continuous Depolymerization Pilot Plant - 1 No."

Chairpersons / Members of the Technical Sub Committee (TSC) present during PBC including domain experts present during PBC:-

1. Dr. N.Lingaiah, Chairman
2. Dr.PratyayBasak, Member
3. Dr.G.Jithender Reddy, Member
4. Sri. D. Venkateswara Rao, Member
5. Dr.SreepriyaVedantam, Member
6. IO Dr. Vineet Aniya

Representatives of the following firm attended the PBC:

1. M/s Borosil Scientific
2. M/s DS Ray Scientific equipment

The following points were discussed during the PBC:

Query raised by M/s. Borosil Scientific and response of CSIR-IICT:

Query-1: Utility supply to condensers

Response: Common utility to be used for condensers.

Query-2: How to Transfer and maintain the reaction mixture from R-101 to R-102 under pressurised and temperature condition.

Response: To maintain controlled flow rate under pressure and high temperature pumps are introduced with tag no (P-102, P-103 and P-104). This has been updated in Revised P&ID.

Query raised by M/s. DS Ray Scientific Equipment and the response of CSIR-IICT:

Query-1: Agitation of heterogeneous reaction mixture in the Reactor in R-101

Response: Anchor with scraper-type arrangement for agitation has selected instead of two stage pitch blad in Reactor R-101. This has been updated in Revised P&ID.

Query-2: What if the Transfer of liquid through an overflow and dip leg is not possible due to heterogeneity of reaction mixture. Also, the dip leg is not possible to install when anchor type stirred is used

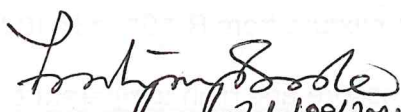
Response: To maintain controlled flow rate of reaction mixture, pumps are introduced with tag no (P-102, P-103 and P-104) and Anchor with scraper-type arrangement for agitation has selected instead of two stage pitch blad in Reactor R-101. This has been updated in Revised P&ID.

Query-3: How to mitigate solvent loss from the vent through the condenser (E-101, E-102 and E-103)

Response: To mitigate the loss of solvent the vent line above condenser (E-101, E-102 and E-103) are connected to a common Trap (CT-101) and updated in Revised P&ID.

Points clarified by CSIR-IICT Team during PBC:

The representatives of the participating firm/further informed that they do not have any issue or suggestion with respect to other points of tendered specifications and related requirements given in the tender document. Participating bidders have been informed that points raised by them during PBC will be examined by CSIR-IICT's **Technical Sub Committee (TSC)/Technical team** constituted for the purpose of procurement of said equipment and **post PBC changes** in tendered specifications and requirements to be agreed after due consideration of the same by TSC, **if any**, will be uploaded in **CPPP** as part of **revised/amended tendered specifications** along with CSIR-IICT website www.iict.res.in on or before **25-09-2024**. All bidders are requested kindly to take a note of the changes, if any, in tendered specifications subsequent to **PBC** held today, i.e. 24-09-2024 before they start submitting their online bids through CPPP.


(Dr. Pratyay Basak)
Member


(Dr. Jithender Reddy)
Member


(Dr. Sreepriya Vedantam)
Member


(Sri. D. Venkateswara Rao)
Member

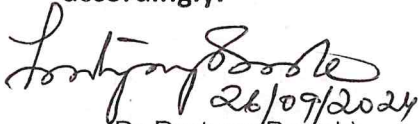

(Dr. Vineet Aniya)
IO/PL


(Dr. N Lingaiah)
Chairperson

The following changes has been made in tendered specification subsequent to PBC held on 24.09.2024

S. No.	Existing Specifications	Revised/Amended Specifications
1	Reactors (R-101, R-102 and R-103) Band heater range 30 – 500 °C	Reactors (R-101, R-102 and R-103) with Band heater temperature range from 30 C – 600 °C
2	Transfer of liquid through an overflow and dip leg at the bottom of the reactor (R-101, R-102 and R-103)	Pumps for discharge/transfer of product from R-101, R-102 and R-103 with tag No. P-102, P-103 and P-104.
3	Reactors assembly (R-101, R-102 and R-103) were fixed type	Reactors (R-101, R-102 and R-103) should have screw type movable system to unload the material.
4	E-101, E-102 and E-103 are venting to atmosphere	E-101, E-102 and E-103 should be connected to Common vent Trap (CT-101)

All the other tender terms remain unchanged. Bidders may please submit their bids accordingly.


26/09/2024
(Dr. Pratyay Basak)
Member


(Dr. Jithender Reddy)
Member


(Dr. Sreepriya Vedantam)
Member


(Sri. D. Venkateswara Rao)
Member


(Dr. Vineet Aniya)
IO/PL


(Dr. N Lingaiah)
Chairperson

Technical Specifications for Customised Continuous Depolymerisation Pilot Plant Equipment

The pilot reactor system is used for the depolymerisation of the polymer to other valuable chemicals Refer P&ID No. "DE-DOTP-FD-HCP0054"

Reactors (Tag No- R-101) 1 Nos

MOC: SS - 316

H/D: 1.5

Volume: 10 L

Working Volume: 2L – 10L

Design Pressure: 8 bar

Working Pressure Range (Abs): 0-5 bar

Temperature Range: ambient – 450 °C

Band Heater (30 - 600 °C) with complete Insulation, Internal Cooling Coil, Anchor with scrapers, Torri spherical KR=0.10 D and Overflow siphon pipe. Screw type Up-Down motion to unload material and filter mesh of 250 µm or less in reactor bottom to discharge product.

Reactors (Tag No- R-102 and R-103): 2 Nos

MOC: SS - 316

H/D: 1.5

Volume: 10 L

Working Volume: 2L – 10L

Design Pressure: 8 bar

Working Pressure Range (Abs): 0-5 bar

Temperature Range: ambient – 450 °C

Band Heater (30 - 600 °C) with complete Insulation, Internal Cooling Coil, two stage Pitch Blade, Torri spherical KR=0.10 D and Overflow siphon pipe. Screw type Up-Down motion to unload material and filter mesh of 250 µm in reactor bottom to discharge product.

Evaporators Unit (Tag No – EV-201, EV-202 and EV-203): 3 Nos

MOC: Borosilicate Glass

H/D: 1.5

Volume: 10 L

Working Volume: 3L – 10L

Design Pressure: 4 bar

Working Pressure Range (Abs): 0-2 bar

Temperature Range: -30°C– 250 °C

Lid: Borosilicate Glass lid, with PTFE/PEEK Seal

High temp. hose connectors for the jacketed vessels, compatible with the reactor and complete utility for heating and cooling the jacketed vessel.

Reactor holder to laboratory stand

FEP/ Viton/silicone coated O-ring - 4 Sets (high temperature 250 °C)

Stirred Vessel (Tag No – SV-201): 1 Nos

MOC: Borosilicate Glass

Volume: 10 L ml



Working volume: 3L – 10 L

Design Pressure: 3 bar

Working Pressure Range (Abs): 0-2 bar

Temp Range: 80 C to 250 °C

Lid: Borosilicate Glass lid, with PTFE/PEEK Seal

High temp. hose connectors for the jacketed vessels, compatible with the reactor and utility

Reactor holder to laboratory stand

FEP coated silicone O-ring - 4 Sets

Decanter (Tag No- D-101, D-102 and D-103): 3 Nos

MOC: SS – 316

H/D = 2.5

Volume: 2 L

Design Pressure: 8 bar

Working Pressure Range (Abs): 0-5 bar

Temp Range: 30 °C – 200 °C

With both side view glass, display light and dip tube

Condenser (Tag No- E-101, E-102 and E-103): 3 Nos

MOC: SS – 316 (Coil type)

Design Pressure: 8 bar

Working Pressure Range (Abs): 0-5 bar

Temp Range: -30 °C – 250 °C

Condenser (Tag No- E-201, E-202, E-203 and E-204): 4 Nos

MOC: Borosilicate Glass (Coil type)

Design Pressure: 4 bar

Working Pressure Range (Abs): 0-2 bar

Temp Range: -30 °C – 180 °C

Dosing Pump (Tag No- P-101): 2 Nos

Design Pressure: 8 bar

Working Pressure Range (Abs): 0-5 bar

Temp Range: Up to 60 °C

Flow Rate: 10 – 200 ml/min

Transfer Pump (Tag No- P-201, P-202 and P-203): 4 Nos

Design Pressure: 8 bar

Working Pressure Range (Abs): 0-5 bar

Temp Range: Up to 60 °C

Flow Rate: 1 - 3 L/min

Pump (Tag No- P-102, P-103 and P-104): 3 Nos

Design Pressure: 5 bar

Working Pressure Range (Abs): 0-2 bar

Temp Range: Up to 250 °C

Flow Rate: 10 - 75 mL/min

Storage Tank (Tag No- ST-201 and ST-202): 2 Nos

MOC: Borosilicate Glass

H/D = 1.5

Volume: 5 L

Design Pressure: 4 bar

Working Pressure Range (Abs): 0-3 bar

Temp Range: Up to 180 °C

Storage Tank (Tag No- ST-203): 1 Nos

MOC: Borosilicate Glass

H/D = 1.5

Volume: 20 L

Design Pressure: 2 bar

Working Pressure Range (Abs): 0-1 bar

Temp Range: Up to 100 °C

Melt Feeder (Tag No- MF-101): 1 Nos

MOC: SS – 316

L/D = 20 - 30

Temp Range: Up to 350 °C

Flow Rate: 0.3 to 2 Kg/hr

Gravity Feeder (Tag No- GF-101): 1 Nos

MOC: SS – 316

Temp Range: Up to 80 °C

Flow Rate: 0.3 to 2 Kg/hr

Phase Separator (Tag No- SP-201): 1 Nos

MOC: Borosilicate Glass

L/D: 3

Volume: 15 L

Temp Range: Up to 80 °C

Pressure Range (Abs): Up to 2 bars

Vacuum Pump (Tag No- VP-201 and VP-202): 3 Nos

Pressure: 0.1 – 0.001 mbar

Basket centrifuge Filter (Tag No- BCF-201): 1 Nos

MOC: SS – 316

Volume: 3L

Temperature: Up to 50 °C

Nitrogen Generator (Tag No- NG-101): 1 Nos

Flow Rate: Up to 3 L/min

Purity ≥ 98%

Tank (Cold water supply and Storage Tank): 1 Nos

MOC: SS 304



Tank Capacity: 30 L
With suitable circulation pump
For cooling coils and condensers (if requires)

Heating Utility System: 4 Nos (Ev-201,202,203 and Sv-201)

Temp range: -20 to 200 °C
Capacity: 10 L
Should Provide Oil for each system

Chilling Utility System: 1 Nos (E-101,102 &103)

Temp range: -30 to 30 °C
Capacity: 10 L

Common Trap: 1 Nos (CT-101)

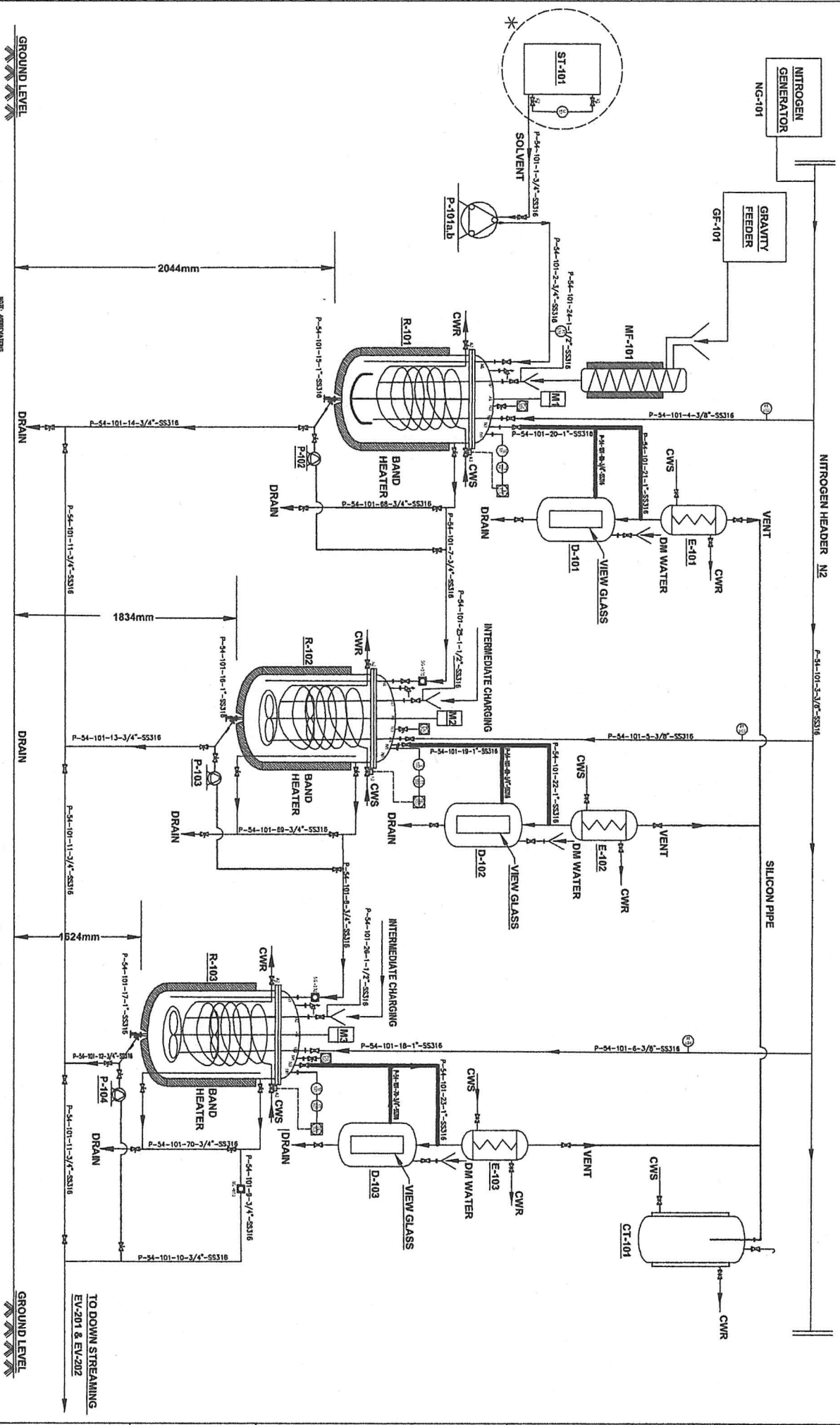
MOC: SS-
L/D: 2.5
Temp range: -20 to 80°C
Capacity: 5 L
With utility jacket

Note:

- Each reactor should be provided with Dip Leg, Compound Gauge (Analog), and digital pressure transmitter Digital & Vent Valve, Safety valve and View glass. Refer P&ID for Detailed specification.
- View glass should be provided in Feed line. Refer P&ID for Detailed specification and sizing of Piping.
- All feeders and pumps should be rate controllable with drive of reputed make
- All the system should be skid mounted. Refer P&ID for reactors base heights.
- Adequate Spare and accessories like O-rings, seals, gaskets, nuts and ferrules, including tool box should be provided for hassle free operation of plant.
- Overhead motor supplied should be capable of generating a 1000 rpm (variable)
- All motor supplied should be of with reputed make
- Temperature should be PLC controlled
- Separate control panel should be provided with HMI controlled by PLC with an emergency alarm and stop button along with adequate wiring for hassle free operation
- Adequate Tubing/Piping should be provided for all input and output Refer P&ID for Detailed specification and sizing of Piping.
- Installation and demonstration should be provided before Handed Over the Plant/FAT.
- Warranty and Service for 2-year duration.
- Supplier should have experience of commissioning of similar reactor system in reputed institutions
- All instrument should be controlled by PLC HMI.



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11	PROJECT DATE: ...
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ITEM IDENTIFICATION LINE

ITEM NO.	DESCRIPTION	QUANTITY	UNIT
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PROJECT SCALE	...
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PROJECT SHEET NO	...

ALL SS-316 PIPELINE DIAMETER ACCORDING TO SCHEDULE 10

TO DOWN STREAMING
EV-201 & EV-202

GROUND LEVEL

GROUND LEVEL

NOTE: APPROXIMATE

ITEM IDENTIFICATION LINE

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PROJECT DATE

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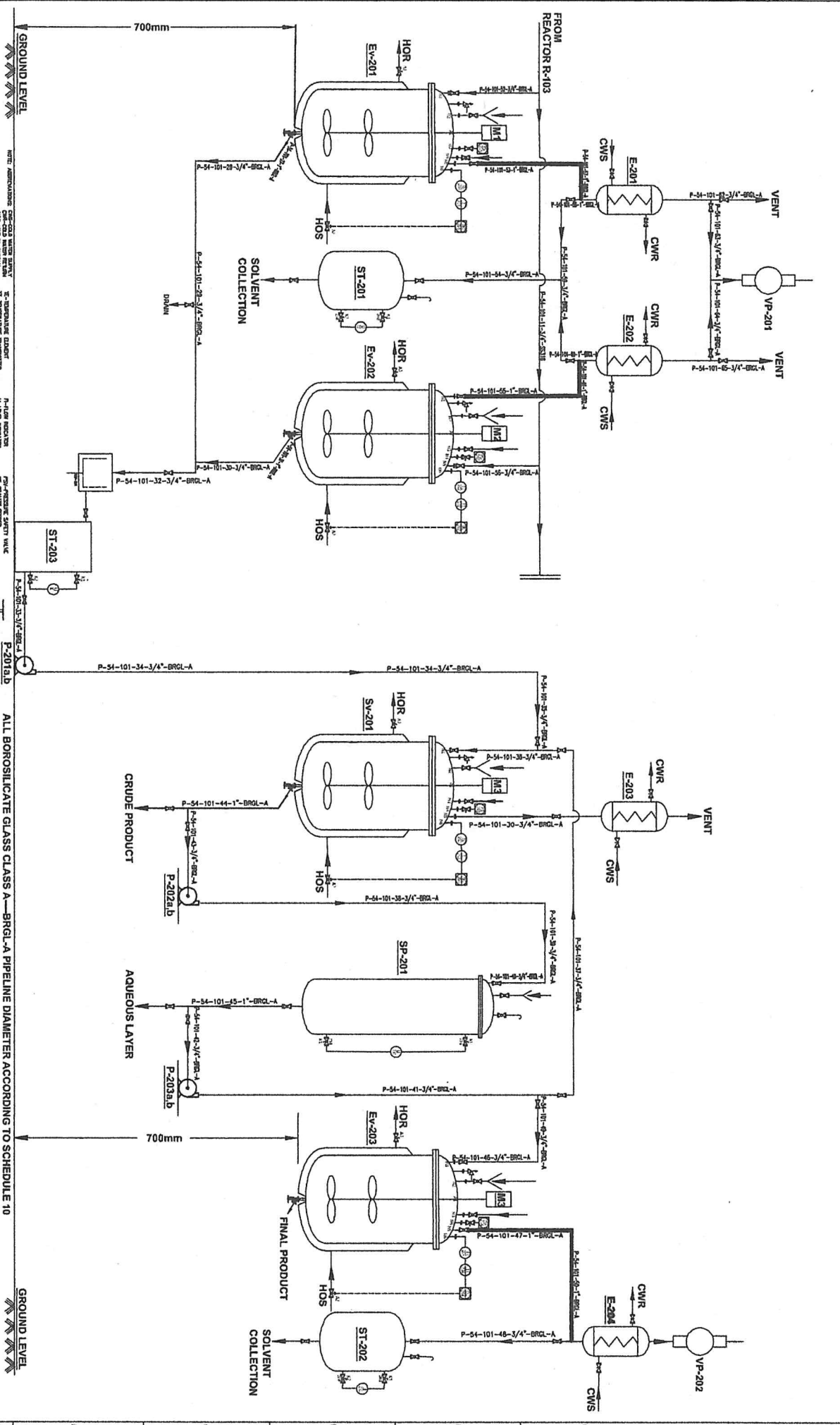
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LEGEND

101	C-201	CONDENSER FOR E-201	11	P-201a	CONDENSING WATER
102	C-202	CONDENSER FOR E-202	12	P-201b	CONDENSING WATER
103	C-203	CONDENSER FOR E-203	13	P-202a	CONDENSING WATER
104	C-204	CONDENSER FOR E-204	14	P-202b	CONDENSING WATER
105	L-201	LEVEL FOR EXTRACTOR E-201	15	ST-201	STORAGE TANK FOR SOLVENT
106	L-202	LEVEL FOR EXTRACTOR E-202	16	ST-202	STORAGE TANK FOR SOLVENT
107	L-203	LEVEL FOR EXTRACTOR E-203	17	ST-203	STORAGE TANK FOR CRUDE PRODUCT
108	L-204	LEVEL FOR EXTRACTOR E-204	18	ST-204	STORAGE TANK FOR SOLVENT
109	L-205	LEVEL FOR EXTRACTOR E-205	19	ST-205	STORAGE TANK FOR SOLVENT
110	L-206	LEVEL FOR EXTRACTOR E-206	20	ST-206	STORAGE TANK FOR SOLVENT
111	L-207	LEVEL FOR EXTRACTOR E-207	21	ST-207	STORAGE TANK FOR SOLVENT
112	L-208	LEVEL FOR EXTRACTOR E-208	22	ST-208	STORAGE TANK FOR SOLVENT

ITEM IDENTIFICATION LINE

1	ITEM NO.	ITEM NAME	ITEM CODE
1	101	CONDENSER FOR E-201	C-201
1	102	CONDENSER FOR E-202	C-202
1	103	CONDENSER FOR E-203	C-203
1	104	CONDENSER FOR E-204	C-204
1	105	LEVEL FOR EXTRACTOR E-201	L-201
1	106	LEVEL FOR EXTRACTOR E-202	L-202
1	107	LEVEL FOR EXTRACTOR E-203	L-203
1	108	LEVEL FOR EXTRACTOR E-204	L-204
1	109	LEVEL FOR EXTRACTOR E-205	L-205
1	110	LEVEL FOR EXTRACTOR E-206	L-206
1	111	LEVEL FOR EXTRACTOR E-207	L-207
1	112	LEVEL FOR EXTRACTOR E-208	L-208

ALL BOROSILICATE GLASS CLASS A - BRGL-A PIPELINE DIAMETER ACCORDING TO SCHEDULE 10

1	ITEM NO.	ITEM NAME	ITEM CODE
1	101	CONDENSER FOR E-201	C-201
1	102	CONDENSER FOR E-202	C-202
1	103	CONDENSER FOR E-203	C-203
1	104	CONDENSER FOR E-204	C-204
1	105	LEVEL FOR EXTRACTOR E-201	L-201
1	106	LEVEL FOR EXTRACTOR E-202	L-202
1	107	LEVEL FOR EXTRACTOR E-203	L-203
1	108	LEVEL FOR EXTRACTOR E-204	L-204
1	109	LEVEL FOR EXTRACTOR E-205	L-205
1	110	LEVEL FOR EXTRACTOR E-206	L-206
1	111	LEVEL FOR EXTRACTOR E-207	L-207
1	112	LEVEL FOR EXTRACTOR E-208	L-208

DO NOT SCALE

1	ITEM NO.	ITEM NAME	ITEM CODE
1	101	CONDENSER FOR E-201	C-201
1	102	CONDENSER FOR E-202	C-202
1	103	CONDENSER FOR E-203	C-203
1	104	CONDENSER FOR E-204	C-204
1	105	LEVEL FOR EXTRACTOR E-201	L-201
1	106	LEVEL FOR EXTRACTOR E-202	L-202
1	107	LEVEL FOR EXTRACTOR E-203	L-203
1	108	LEVEL FOR EXTRACTOR E-204	L-204
1	109	LEVEL FOR EXTRACTOR E-205	L-205
1	110	LEVEL FOR EXTRACTOR E-206	L-206
1	111	LEVEL FOR EXTRACTOR E-207	L-207
1	112	LEVEL FOR EXTRACTOR E-208	L-208

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S.No.	UNIT No.	DESCRIPTION	No. Req'd	M.O.C.		CAPACITY			MAJOR DIMENSIONS (mm)	OPERATING CONDITIONS		NOMINAL CAPACITY Litres	REMARKS
				Shell/Jacket	Shell/Tubes	PUMPS/ml/min	BLOWERS cum /h	HEAT TRANSFER AREA EXCHANGERS sq. m.		TEMP. °C	PRESS. In bar		
01	BCF-201	BASKET CENTRIFUGE FILTER	01	SS-316	-	-	-	-	-	50	-	3	0.1 TO 0.5 MICRON FILTER BAG, CENTRIFUGE 2000RPM
02	CT-101	COMMON TRAP	01	SS-316	-	-	-	136X340	UP TO 80	UP TO 2	-	5	WITH UTILITY JACKET
03	D-101	DECANTER-1	01	SS-316	-	-	-	100X250	30-200	5	-	2	WITH VIEW GLASS AND DEEP LAG
04	D-102	DECANTER-2	01	SS-316	-	-	-	100X250	30-200	5	-	2	WITH VIEW GLASS AND DEEP LAG
05	D-103	DECANTER-3	01	SS-316	-	-	-	100X250	30-200	5	-	2	WITH VIEW GLASS AND DEEP LAG
06	E-101	CONDENSER-1	01	SS-316	-	-	-	-	5-200	0-5	-	-	COIL TYPE
07	E-102	CONDENSER-2	01	SS-316	-	-	-	-	5-200	0-5	-	-	COIL TYPE
08	E-103	CONDENSER-3	01	SS-316	-	-	-	-	5-200	0-5	-	-	COIL TYPE
09	E-201	CONDENSER-4	01	BOROSILICATE GLASS	-	-	-	-	5-160	0-2	-	-	COIL TYPE
10	E-202	CONDENSER-5	01	BOROSILICATE GLASS	-	-	-	-	5-160	-	-	-	COIL TYPE
11	E-203	CONDENSER-6	01	BOROSILICATE GLASS	-	-	-	-	5-160	-	-	-	COIL TYPE
12	E-204	CONDENSER-7	01	BOROSILICATE GLASS	-	-	-	-	5-160	-	-	-	COIL TYPE
13	P-101	DOSING PUMP	02	-	1-100	-	-	-	UP TO 60	5	-	-	DOSING PUMP
14	P-102	DOSING PUMP	01	-	10 to 75	-	-	-	UP TO 250	2	-	-	DOSING PUMP
15	P-103	DOSING PUMP	01	-	10 to 75	-	-	-	UP TO 250	2	-	-	DOSING PUMP
16	P-104	DOSING PUMP	01	-	10 to 75	-	-	-	UP TO 250	2	-	-	DOSING PUMP
17	P-201	REACTION MIXTURE PUMP-1	02	-	200-1000	-	-	-	UP TO 60	-	-	-	CENTRIFUGAL PUMP
18	P-202	REACTION MIXTURE PUMP-2	01	-	200-1000	-	-	-	UP TO 60	-	-	-	CENTRIFUGAL PUMP
19	P-203	REACTION MIXTURE PUMP-3	01	-	200-1000	-	-	-	UP TO 60	-	-	-	CENTRIFUGAL PUMP

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S.No.	UNIT No.	DESCRIPTION	No. React	M.O.C.		CAPACITY			MAJOR DIMENSIONS (mm)	OPERATING CONDITIONS		NOMINAL CAPACITY Litres	REMARKS	R
				Shell/Jacket	Shell/Tubes	PUMPS lpm	BLOWERS cu.m / h	HEAT TRANSFER AREA EXCHANGERS sq. m.		TEMP. °C	PRESS. IN BAR(ABS)			
20	R-101	REACTOR-1	01	SS-316	-	-	-	-	210X310	250-300	1-5	10	BAND HEATER (30-600°C), WITH COOLING COIL AND ANCHOR WITH SCRAPER	1
21	R-102	REACTOR-2	01	SS-316	-	-	-	-	210X310	250-300	1-5	10	BAND HEATER (30-600°C), WITH COOLING COIL AND 2 STAGE PITCH BLADE IMPELLER	1
22	R-103	REACTOR-3	01	SS-316	-	-	-	-	210X310	250-300	1-5	10	BAND HEATER (30-600°C), WITH COOLING COIL AND 2 STAGE PITCH BLADE IMPELLER	1
23	ST-101	SOLVENT STORAGE TANK	01	PLASTIC	-	-	-	-	280X415	30	1	25	NVS	1
24	ST-201	SOLVENT RECOVERY TANK-1	01	GLASS	-	-	-	-	165X245	100-180	0-2	5		5
25	ST-202	SOLVENT RECOVERY TANK-2	01	GLASS	-	-	-	-	165X245	100-180	0-2	5		6
26	ST-203	REACTION MIXTURE STORAGE TANK	01	GLASS	-	-	-	-	257X386	30-80	ATM	20		7
27	SP-201	PHASE SEPARATOR	01	GLASS	-	-	-	-	234X350	AMB	ATM	15		8
28	VP-201	VACUUM PUMP-1	01	-	-	-	-	-	-	-	0.1 - 0.001 mbar	-	DIGITAL VACUUM GAUGE	9
29	VP-202	VACUUM PUMP-2	02	-	-	-	-	-	-	-	0.1 - 0.001 mbar	-	DIGITAL VACUUM GAUGE	10
30	EV-201	EVAPORATOR-1	01	GLASS REACTOR	-	-	-	-	210X310	UP TO 250	0-2	10	STIRRED VESSEL WITH JACKETED	11
31	EV-202	EVAPORATOR-2	01	GLASS REACTOR	-	-	-	-	210X310	UP TO 250	0-2	10	STIRRED VESSEL WITH JACKETED	12
32	EV-203	EVAPORATOR-3	01	GLASS REACTOR	-	-	-	-	210X310	UP TO 250	0-2	10	STIRRED VESSEL WITH JACKETED	13
33	SV-201	STIRRED VESSEL	01	GLASS REACTOR	-	-	-	-	210X310	UP TO 250	ATM	10	STIRRED VESSEL WITH JACKETED	14
34	GF-101	GRAVITY FEEDER	01	SS-304	-	-	-	-	-	-	-	-	FLOW RATE 0.3 KG/HR TO 2 KG/HR	15
35	MF-101	MELT FEEDER	01	SS-316	-	-	-	-	-	-	-	-	FLOW RATE 0.3 KG/HR TO 2 KG/HR	16
36	NG-101	NITROGEN GENERATOR	01	-	-	-	-	-	-	-	-	-	FLOW RATE UP TO 3 LITERS PER MINUTE	17
														18
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Notes : 1. NOT IN VENDORS SCOPE

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INDIAN INSTITUTE OF CHEMICAL TECHNOLOGY
HYDERABAD - 500 007

PROJECT : PET OXIDATION REACTOR PLANT	CLIENT : INHOUSE PROJECT CSIR-IIT
LOCATION : CSIR-IIT, HYDERABAD	CAPACITY : 25 KG/DAY
TITLE : EQUIPMENT LIST	CODE : HCP-0054
SMS/VA	
DESIGN	PREPARED
SCALE : 1:1	SOFT COPY REF
REFERENCES	COL/FP FOLDER FILE
	DWG/DOC/SK No.
	DE-DOTP-FD-HCP-0054
	SHEET
	2 OF 2
	REV
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